

ITEA Smart Systems Engineering workshop

Session II - Standardisation

```
mirror_mod.use_x = False
mirror_mod.use_y = True
mirror_mod.use_z = False
elif operation == "MIRROR_Z":
    mirror_mod.use_x = False
    mirror_mod.use_y = False
    mirror_mod.use_z = True

#selection at the end add b
mirror_ob.select= 1
modifier_ob.select=1
bpy.context.scene.objects.active
print("selected" + str(modifier_
    mirror_ob.select = 0
```

ITEA Smart Systems Engineering workshop

7 April 2022 | online

Thomas Bär, Daimler Buses – EvoBus GmbH



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Dr. Thomas Bär

Manager „Digital Production Planning“

Daimler Buses – EvoBus GmbH

Email: thomas.baer@daimlertruck.com



Dr. Thomas Bär

Background experience

- *More than 20 years of experience in digitalization projects in research & development and production planning in automotive industry (cars, trucks and buses)*
- *Current Position “Manager Digital Production Planning” responsible for Daimler Buses*
- *My ITEA projects:*
 - AIToC (12/2020 – 02/2024):** Artificial Intelligence supported Tool Chain in Manufacturing Engineering - Running
 - MOSIM (09/2018 – 11/2021):** End-to-end Digital Integration based on Modular Simulation of Natural Human Motion – Recently completed
 - ENTOC (09/2016 – 08/2019):** Engineering Tool Chain for Efficient and Iterative Development of Smart Factories - Completed
 - AVANTI (11/2013 – 06/2016):** Test methodology for virtual commissioning based on behaviour simulation of production systems - Completed

DAIMLER TRUCK



Daimler Buses – EvoBus GmbH



Session Topic Standardization

Key challenges



- *Current Vision is the **Digitalized Bus Manufactory**:
For every customer order a digital twin in 3D is available,
planned digitally and validated digitally.
→ Usage of AI is required to reach this vision*
- *Standardization in digital planning and validation is available, but with limited functionality: <https://www.automationml.org/>, <https://fmi-standard.org/>, <https://www.mosim.eu/download.php>*
- *For usage of AI semantics are important, but no standardization can be found, which covers all industry needs in manufacturing*
- *My personal experience: Standardization is always a long journey and you need partners in your project with links to standardization bodies*

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Klaus Wolf, Fraunhofer SCAI

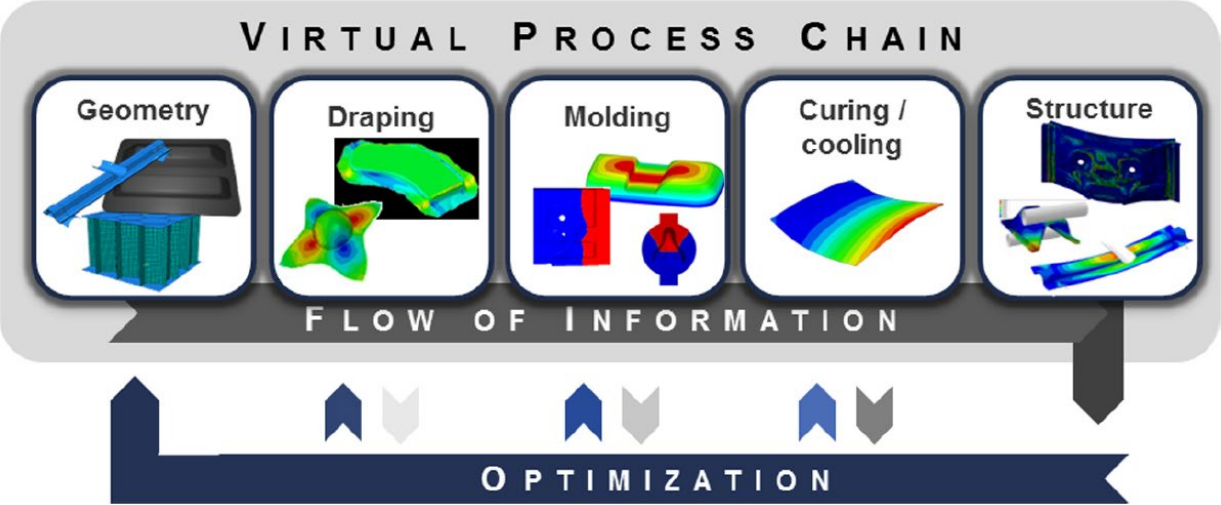


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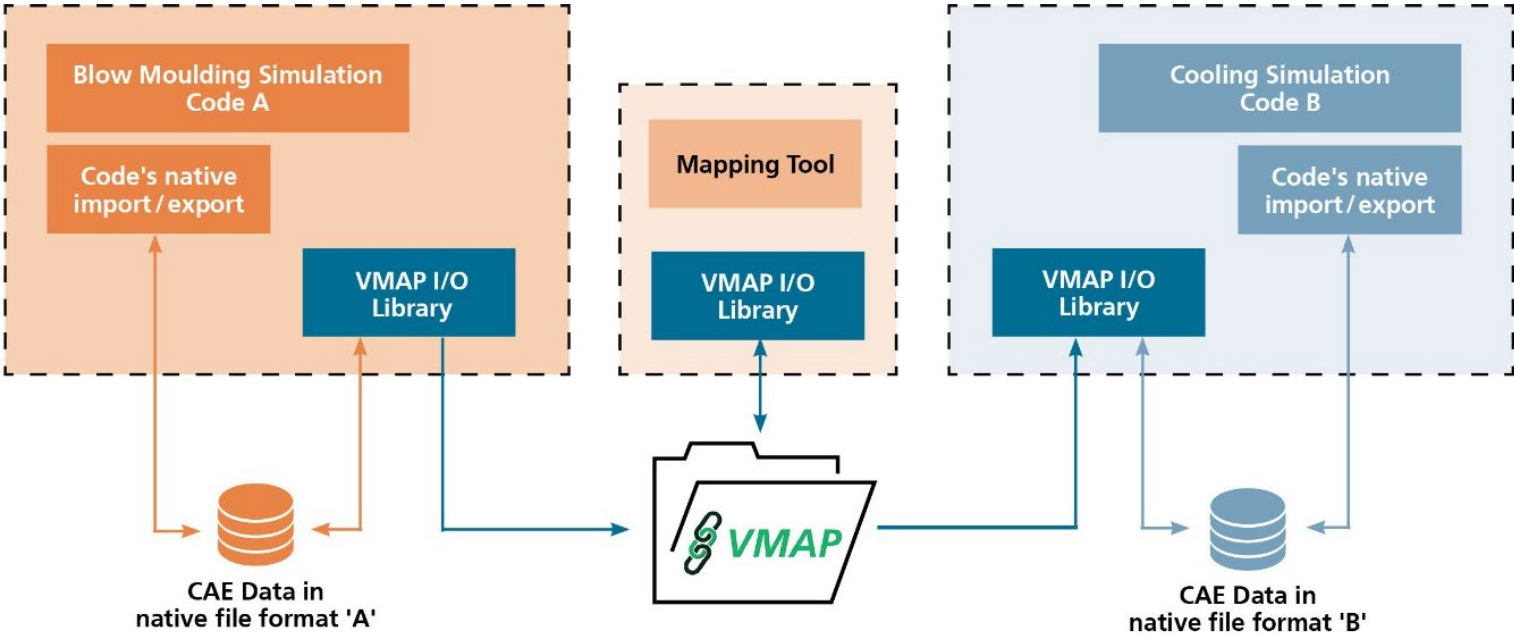
Session topic Standardization

VMAP Standard for CAE Data Exchange



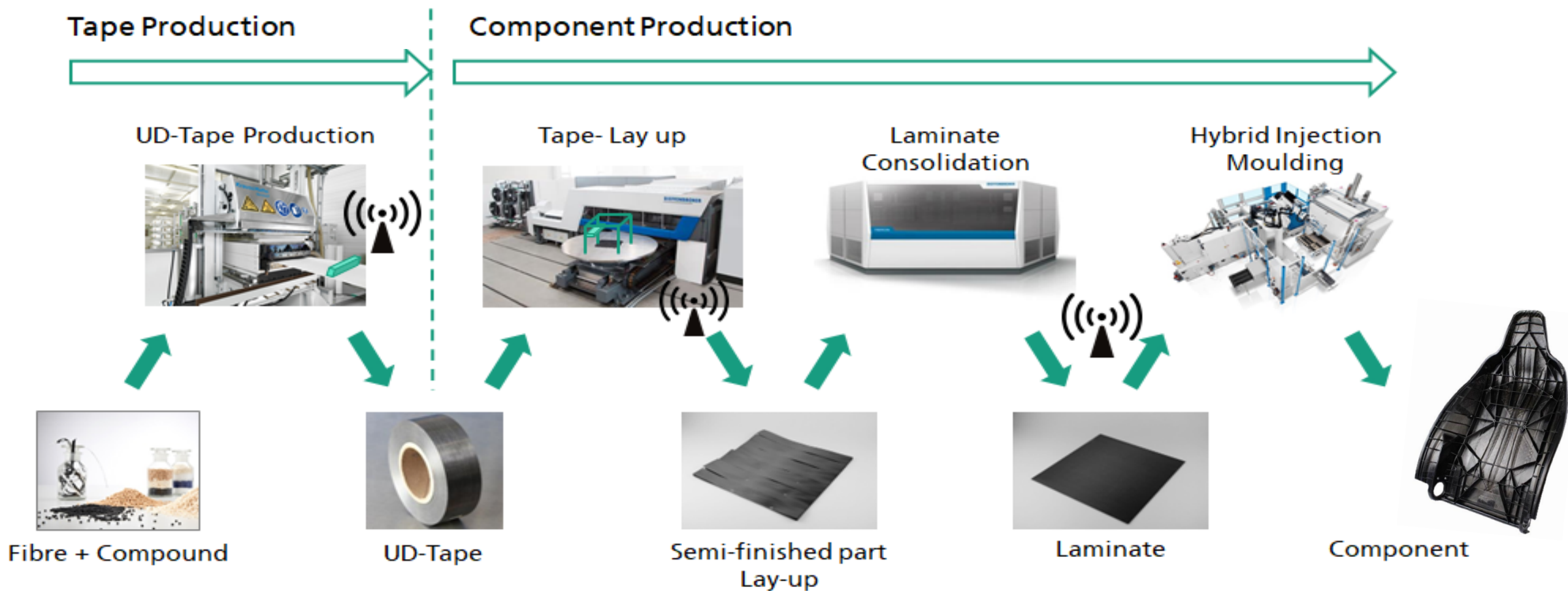
Demand from Industry:
We need better interoperability between CAE tools from different ISVs

VMAP Standard:
Unique and open interface standard to store CAE data and results



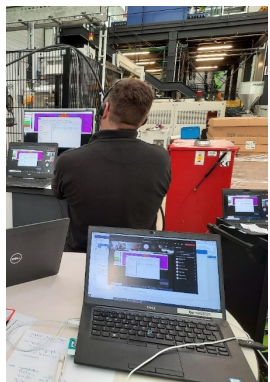
Session topic Standardization

Hybrid Engineering Workflows – An example

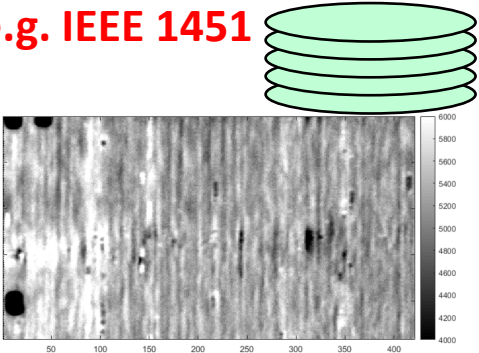


Session topic Standardization

Hybrid Engineering Workflows – Heterogeneous Data Sources

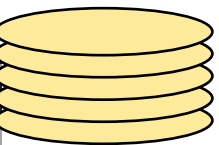
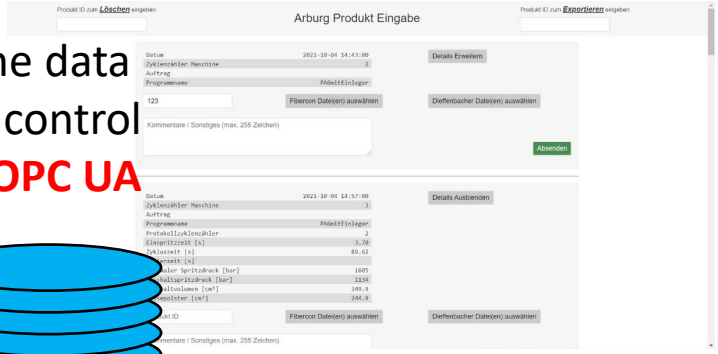
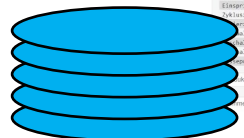


Monitoring,
Online Diagnostics
e.g. IEEE 1451

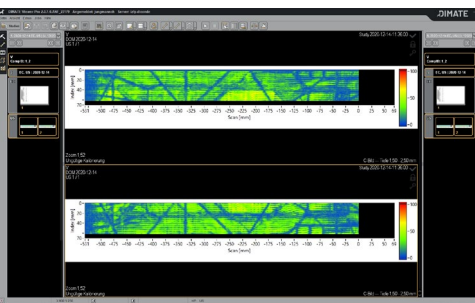


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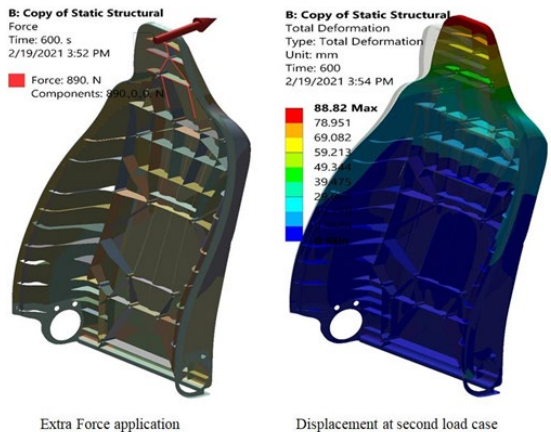
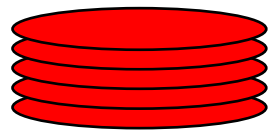
Machine data
and control
e.g. OPC UA



Non-Destructive Testing –
Local Details in
processed Materials
e.g. DICONDE



Virtual Models and
Simulation
e.g. VMAP, FMI, CGNS

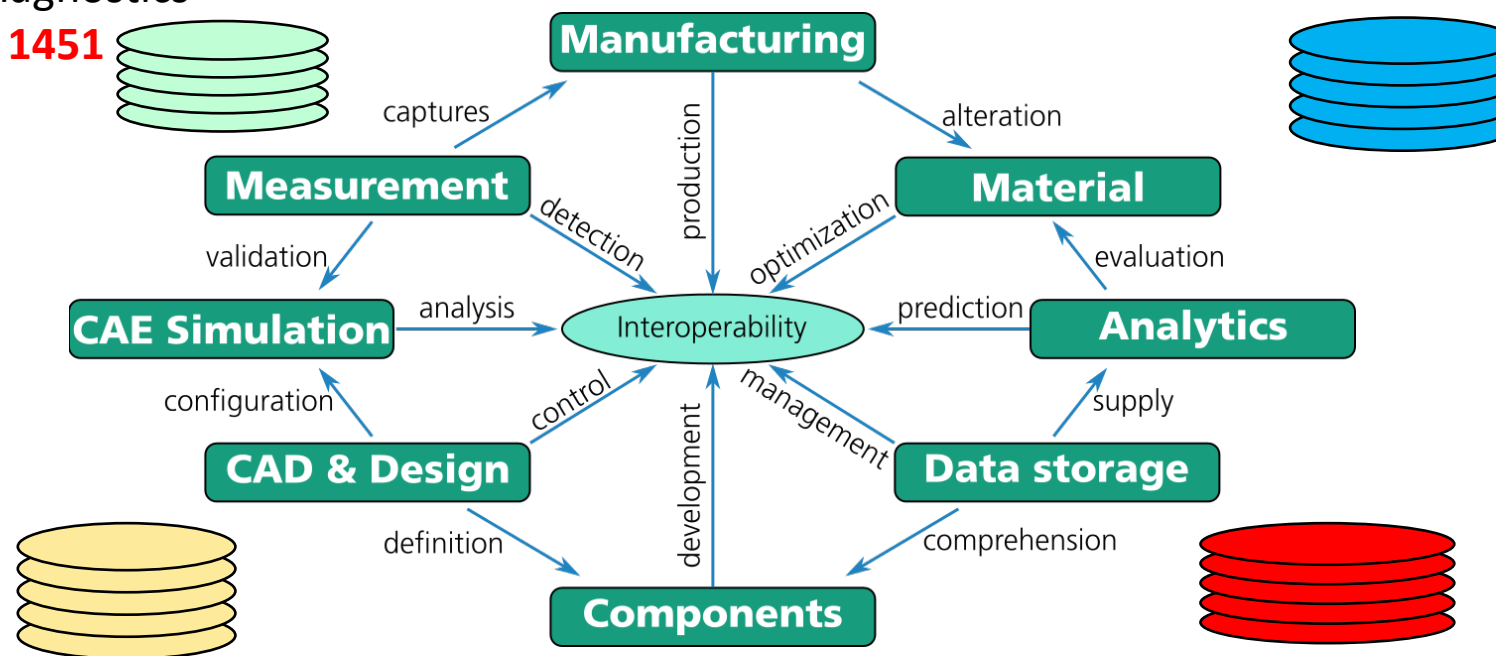


Session topic Standardization

Hybrid Engineering Workflows – Ontologies as Meta-Concept

Monitoring,
Online Diagnostics
e.g. **IEEE 1451**

Machine data
and control
e.g. **OPC UA**

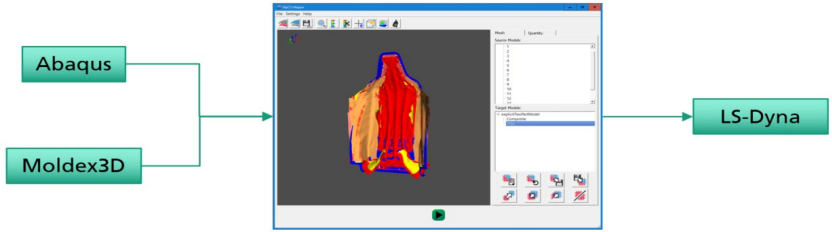
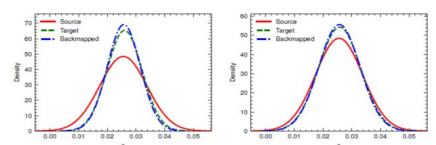
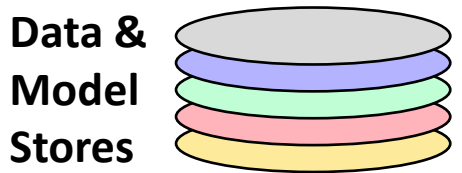
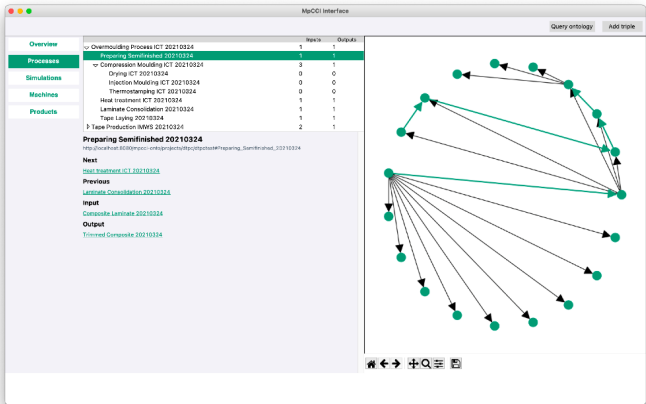
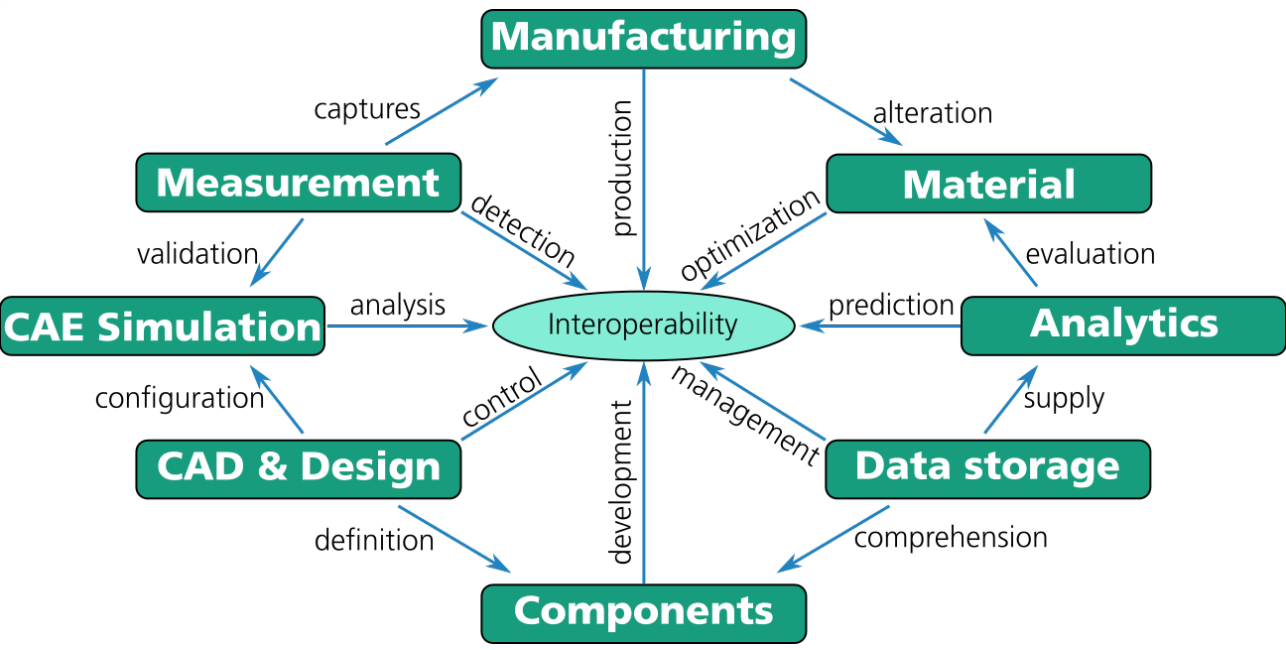
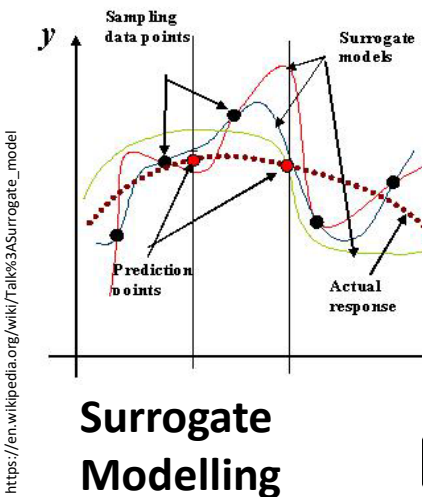


Non-Destructive Testing –
Local Details in
processed Materials

Virtual Models and
Simulation
e.g. **VMAP, FMI, CGNS**

Session topic Standardization

Hybrid Engineering Workflows – AI-based new Business Concepts



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Contact details

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Martin Barnasconi, NXP Semiconductors



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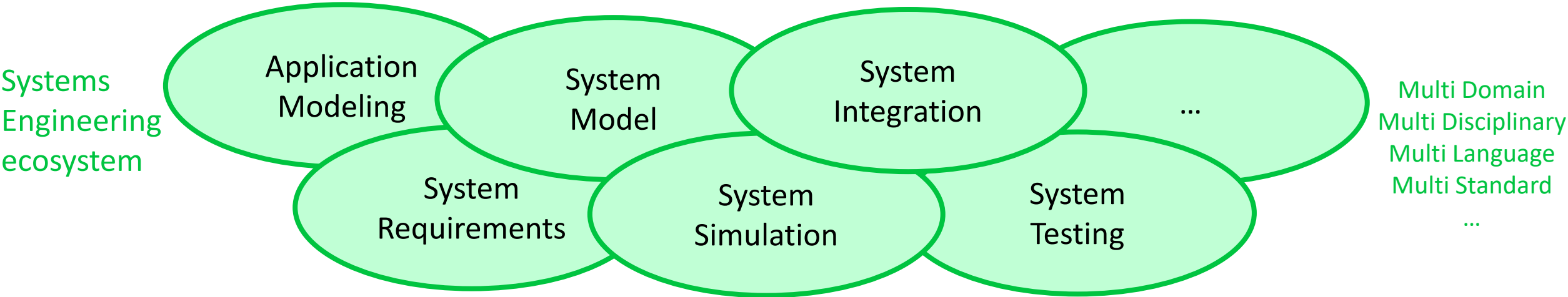
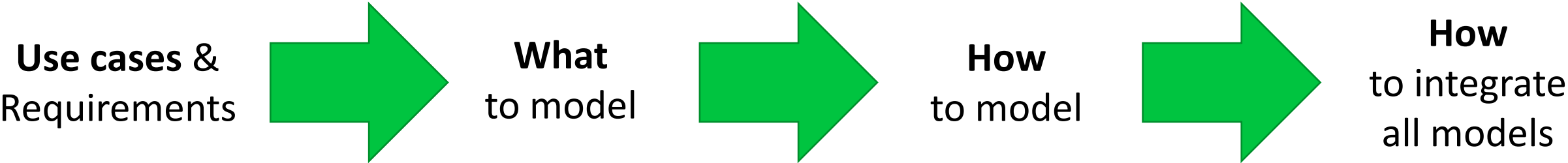


Background & Experience



Standardization

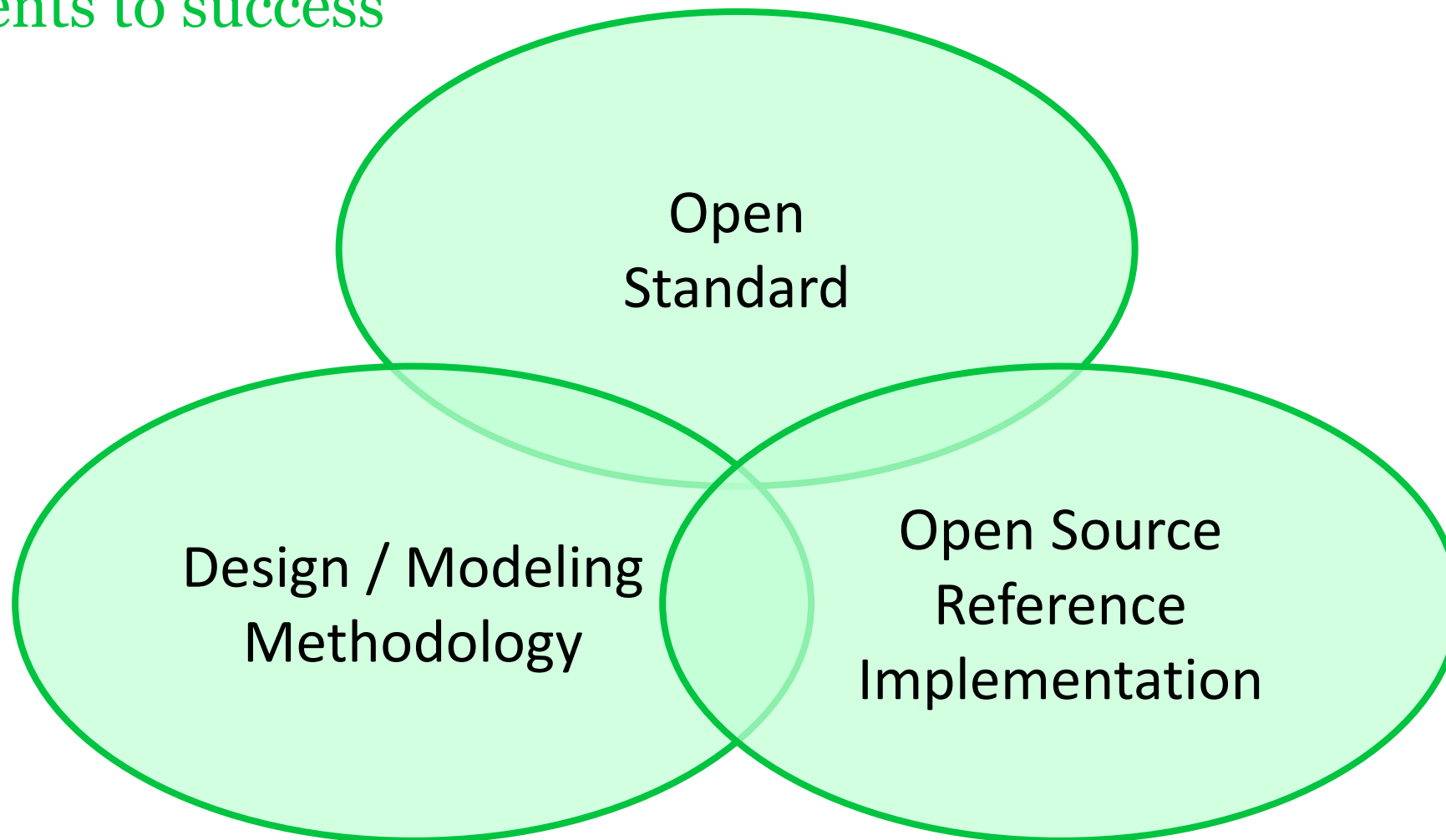
Key challenges



Standardization Objectives Interoperability | Traceability | Communication | Quality | Safety & Security | Efficiency | ...

Standardization

Ingredients to success



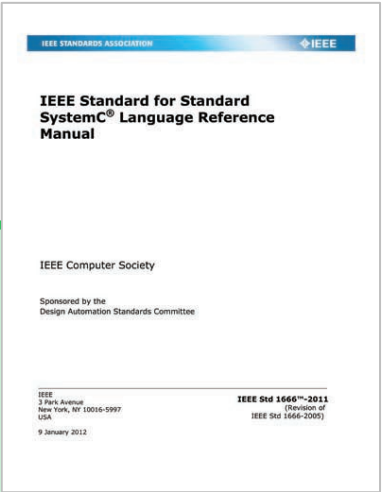
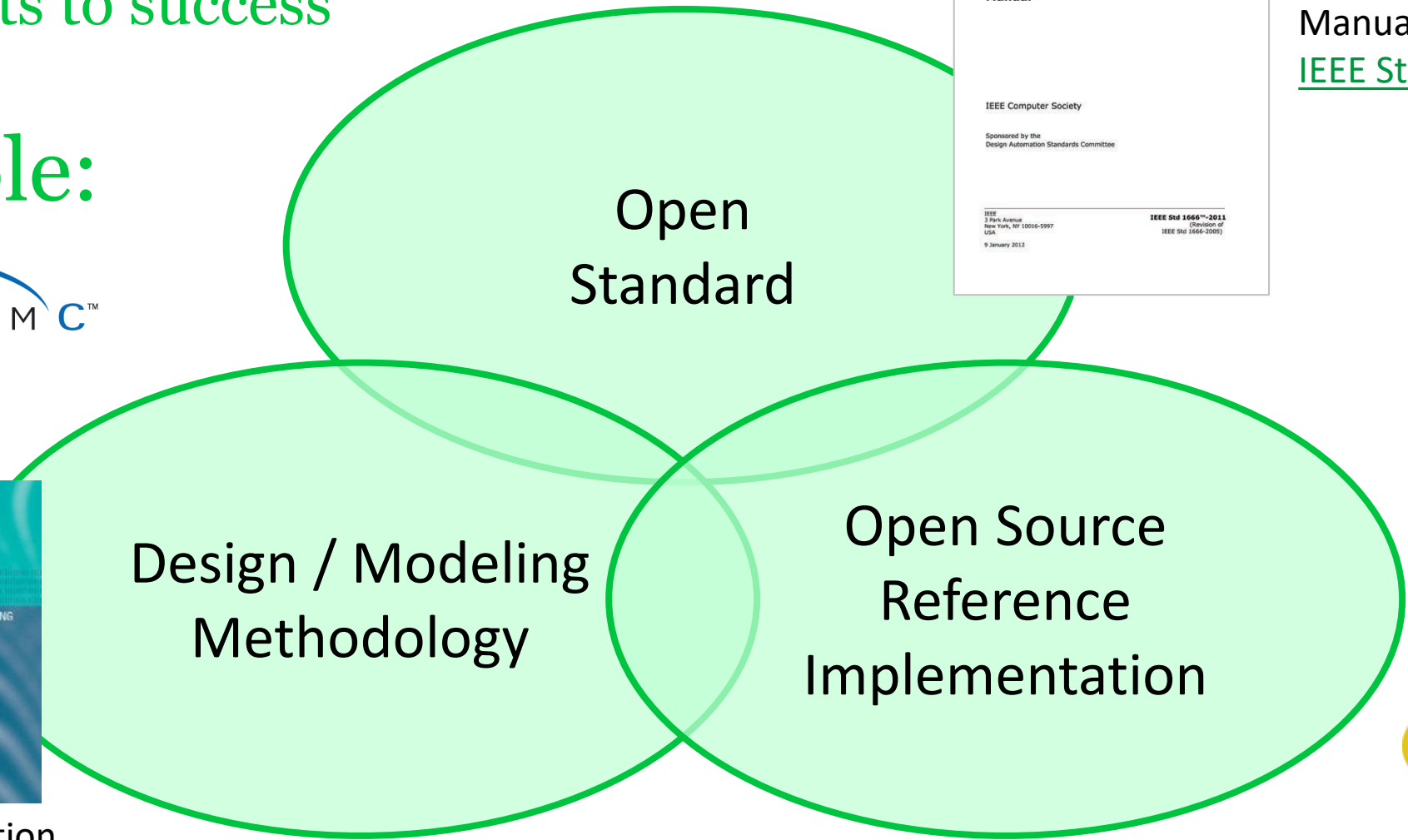
Standardization

Ingredients to success

Example:



Books & Education



SystemC Standard
Language Reference
Manual
IEEE Std. 1666-2011



SystemC Community Portal systemc.org



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Martin Benedikt, Virtual Vehicle Research GmbH



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Introduction

Background experience



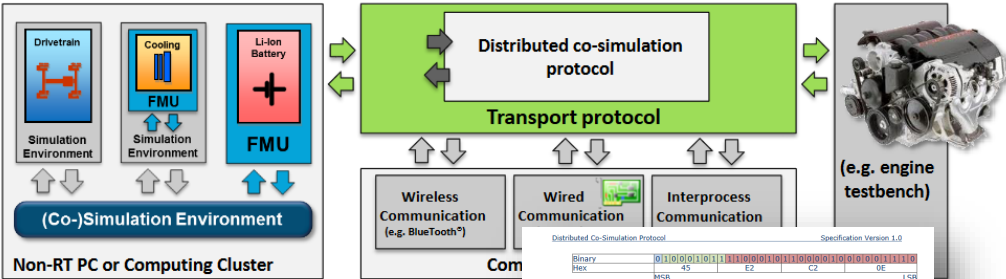
- ***Since 13 years with the Virtual Vehicle Research Center,***
 - *strategic focus on virtual-enriched system development & operation*
 - *Automated Driving, Green Systems, Human-Machine Integration, etc.*
 - *Automotive & Rail; 300 FTE's, 25 M€ turnover, 50% nat. & 50% EU*

- ***Fields of activity,***
 - *2008: Invention of coupling-algorithms for co-simulation*
 - *2014: Team Leader “Co-Simulation & SW” (incl. SW Product Development)*
 - *2017: Thematic Area-Leader “Efficient Development”*

- ***ITEA projects***
 - *ACOSAR ... Advanced Co-simulation Open System Architecture → MAP DCP Std.*
 - *UPSIM ... Unleash Potentials in Simulation → looking for standardization ...*

Introduction

Recent projects ...



DISTRIBUTED CO-SIMULATION PROTOCOL (DCP)

DOCUMENT STATUS: MODELICA ASSOCIATION STANDARD
DOCUMENT TYPE: SPECIFICATION DOCUMENT
VERSION: 1.0.0
DATE: MARCH 4, 2019

<https://dcp-standard.org>

Distributed Co-Simulation Protocol Specification Version 1.0

Binary	0100010111100010110001010001011110			
Hex	45 E2 C2 EE			
MSB				LSB

Table 4: Float32 representation

Position	n	n+1	n+2	n+3
DATA_input_output...	00000111011100001011100010110101			
DATA_input_output...	00	C2	E2	45

Table 5: Binary data type example

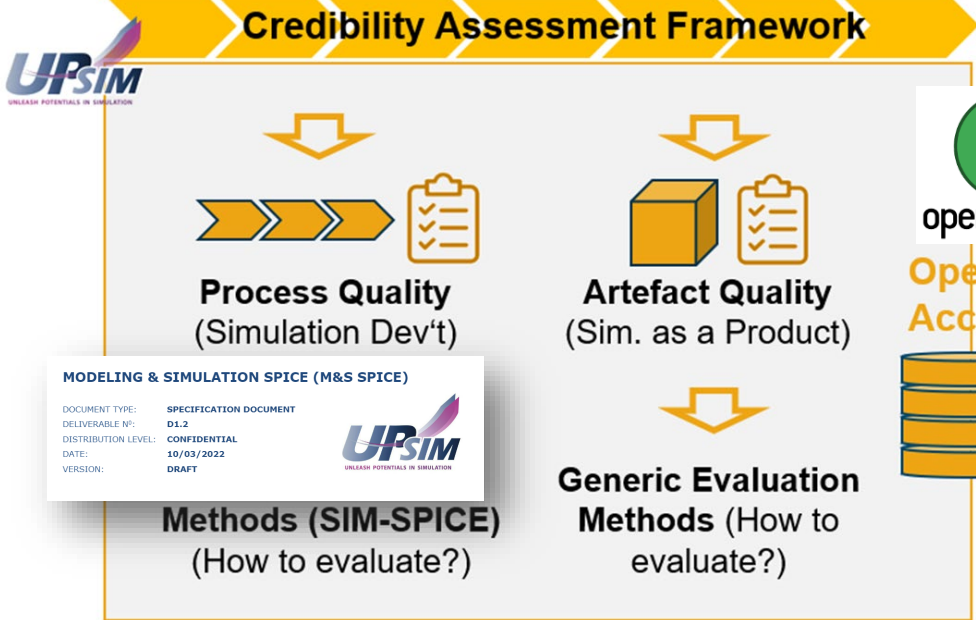
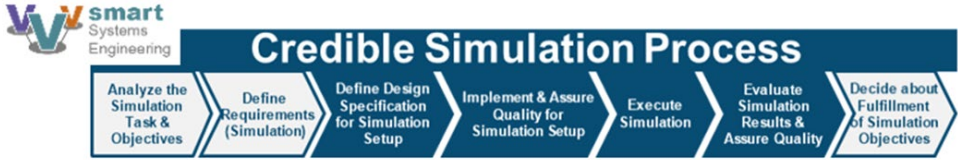
Position	n	n+1	n+2	n+3
PDU...	00000000000000000000000000000000			
PDU...	0x04	0x00	0x00	0x00

Table 6: Binary data type representation

Position	n+2	n+3	n+4	n+5
PDU...	00000000000000000000000000000000			
PDU...	0x39	0x06	0x29	0x02

Table 7: Float32 representation

Position	n	n+1	n+2	n+3
DATA_input_output...	00000111011100001011100010110101			
DATA_input_output...	00	C2	E2	45

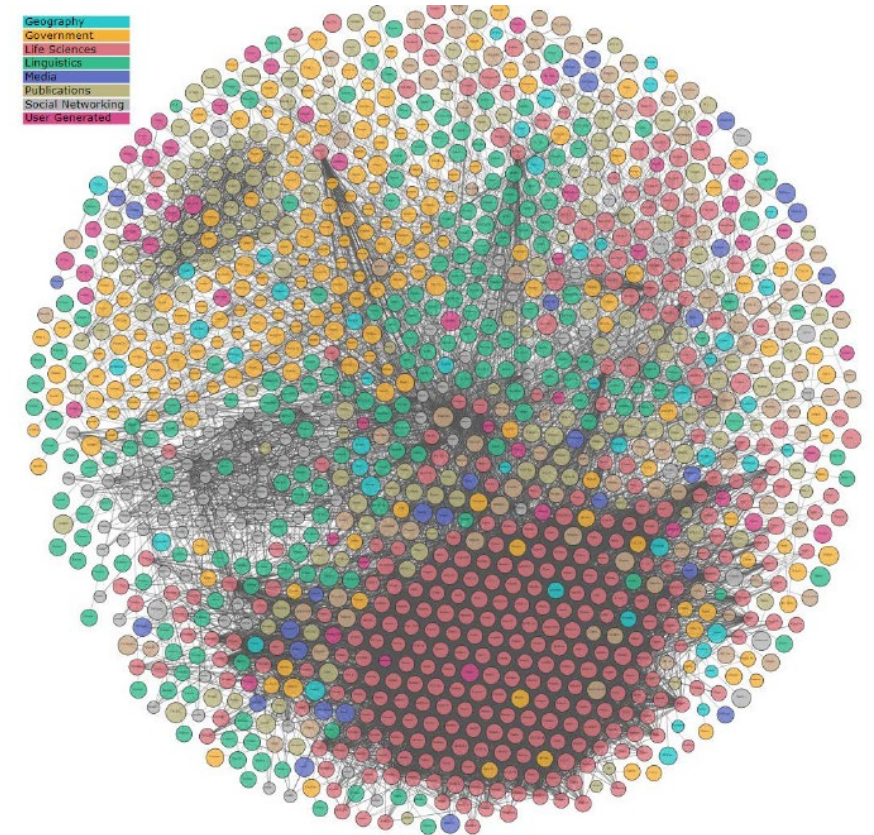


www.upsim-project.eu

Machine-X Digital Standards

Status Quo and issues ...

- *The 4th Industrial Revolution is based on Software, Connectivity, AI, etc.*
 - *Complex Systems interact, evolve, communicate, adapte, update, non-linear, etc.*
 - *Standards are defined by interested stakeholders (volunteers or industry) or official body (e.g. quality assurance) → mediator-driven (manual) consolidation*
 - *Projects and/or working-groups (ACOSAR 3+1Years)*
 - *Meetings (ACOSAR ~100 WG meetings)*
 - *Formal Processes to be followed (ACOSAR 6 Months)*
 - *Market Uptake afterwards (tbd. ~ 5 Years)*
- *resulting in informal documents / ref. impl.*



Source: Czarny D.; „Standards of the Future: How Digitalization Will Change the Rules”; Automotive Software Strategies, March, Munich 2020

Machine-X Digital Standards

Solution paths ...

... imagine semantic interoperability based on a flexible communication standard ontology ...

- *Related applications and impact of this?*
- *Needed infrastructure?*
- *Needed organisation?*
- ...

Source (DKE 2020):

<https://www.dke.de/resource/blob/2076816/facc9bde1806e2194a3d26a60c79bf77/idis-whitepaper-en---download-data.pdf>



Level 1

Digital document

Digital representation



Level 2

Machine-readable document

Structured document format
Software processing with high manual workload



Level 3

Machine-readable and -executable content

Content completely (semantically) discovered
Semantic search and selective access on content level
Earmarked information delivery across several documents



Level 4

Machine-interpretable content

Information models describing and explaining the content and the relationships between items of information
Self-learning analysis together with automatic validation and optimization
Value-adding services possible e.g. conformity check, question answering, predictive content supply
Fully integrated digital value chain is possible



Level 5

Machine-controllable content

The content of a standard is be amended automatically and adopted by automated decision-making processes.
Digital standards are based on a system of artificial general intelligence with cognitive capabilities.
Digital standards adapt constantly to the current state of the art of technical and regulatory framework conditions.

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